PASSMASS	ABMASS

DWG NO C-1-1579018-4

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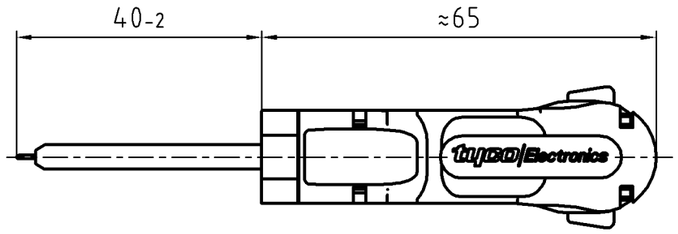
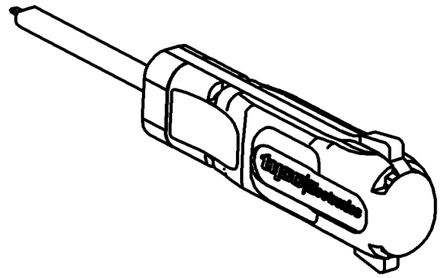
PROJECT NO.: M02-52305-010

USED ON





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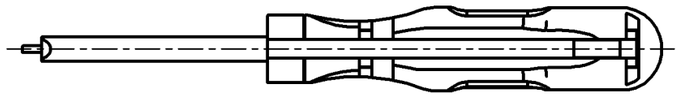
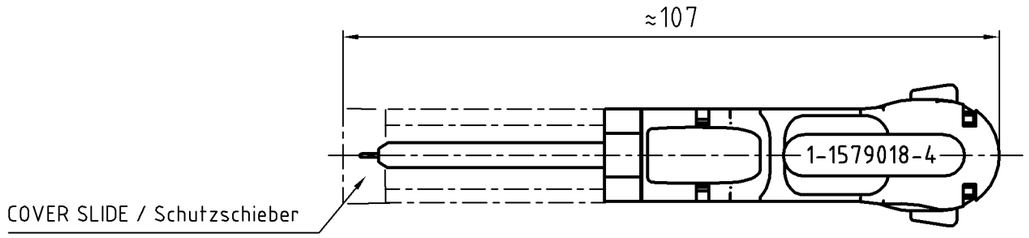


APPL.-SPEC. / Verarbeitungsspez.

114-18521-002



FREIMASSTOLERANZEN NACH DIN 7168 (WERTE IN mm)
1) ABWEICHEND VON DIN 7168 2) LÄNGE DES KÜRZEREN SCHENKELS

NENNMASS-		ÜBER	0.5	3	6	30	120	400
BEREICH 1)		BIS	3	6	30	120	400	1000
ABMASSE	LÄNGEN-	~~FEIN~~	~~±0.05~~	~~±0.05~~	~~±0.1~~	~~±0.15~~	~~±0.2~~	~~±0.3~~
	MASSE	MITTEL	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8
	RADIEN U. FASEN		±0.2	±0.5	±1	±2	±4	±4
WINKELABMASSE 1) 2)			±1°	±1°	±30′	±20′	±10′	±5′

GENERAL TOLERANCES ACC. TO DIN 7168 (VALUES IN mm)
1) DEVIATING FROM DIN 7168 2) LENGHT OF SHORT ANGLE SIDE

TEIL IM BEREICH X__ MIT PN; STRICH-NR. (-1 WIE GEZ.), REVISION-STAND UND LIEFERANTENSYMBOL GEKENNZEICHNET

PART TO BE MARKED WITH PN; DASH NO. (-1 AS SHOWN), REV. STATUS AND VENDORS MARK IN AREA X__

OBERFLÄCHENVERGLEICHSTABELLE

DIN3141 R3					BOHRG. OHNE ANGABE
R_a in µm DIN ISO 1302	roh	6.3	1.6	0.4	0.1	12.5

ALLE UNBEMASSTE KANTEN 0.2x45° ENTGRATET

REMOVE BURRS, BREAK SHARP EDGES 0.2x45°

HOLE NOT SPEC.

LOC AI

DIST –

P	LTR	REVISION RECORD	DATE	DWN	APVD
	–	–	–	–	–
	–	–	–	–	–
	–	–	–	–	–
	–	–	–	–	–

FINISH

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: n. ISO 8015 n. ISO 2768 - mH -E n. DIN 16901 - 140
0 PLC ±-
1 PLC ±-
2 PLC ±-
3 PLC ±-
4 PLC ±-

ANGLES: -

SURFACE TEXTURE: -

DWN 07.02.2008 M. Delp

CHK 07.02.2008 G. Stegmayer

APVD 07.02.2008 G. Stegmayer

MATERIAL 1.2242 59CrV4

HEAT TREAT

Gewicht / Weight 0,000kg

Tyco Electronics — Tyco Electronics AMP GmbH, 64625 Bensheim (Germany)

NAME EXTRACTION TOOL
Entriegelungswerkzeug

SCALE	SIZE	DRAWING NO	SHEET	REV
1:1	A3	C-1-1579018-4	1 OF 1	A

AMP 3306-7 REV 23FEB95