DRAWING MADE IN THIRD ANGLE PROJECTION

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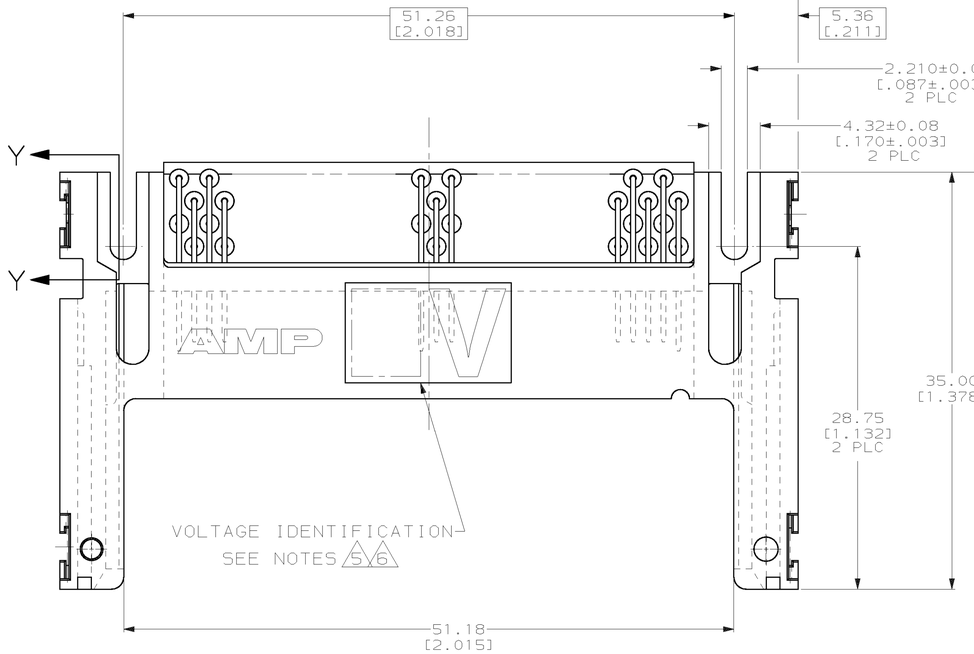
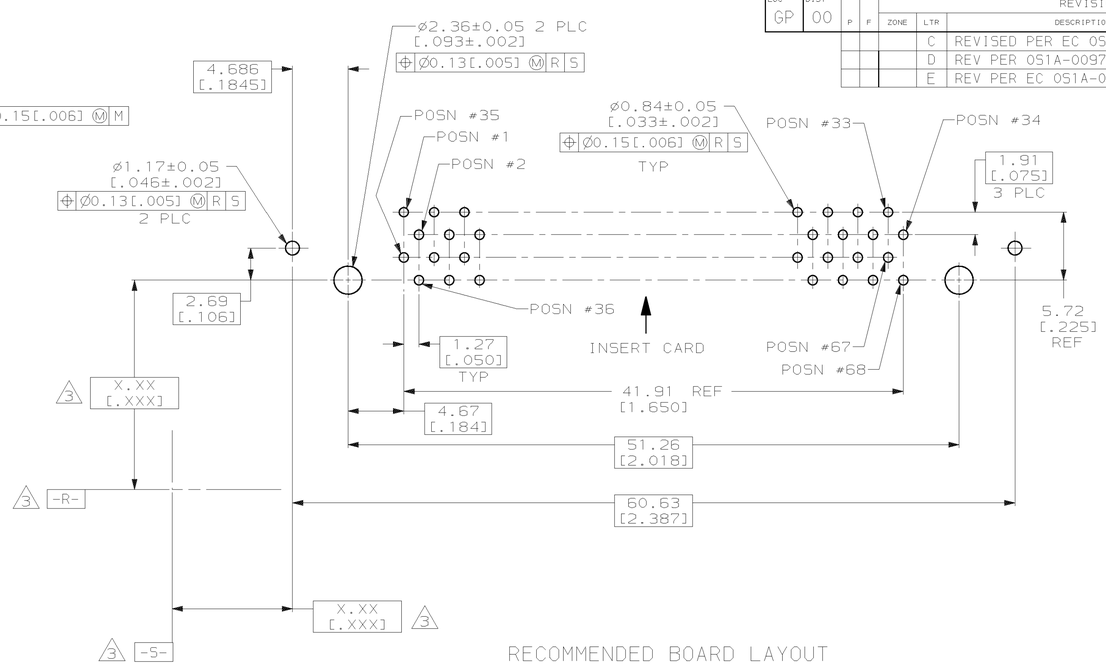
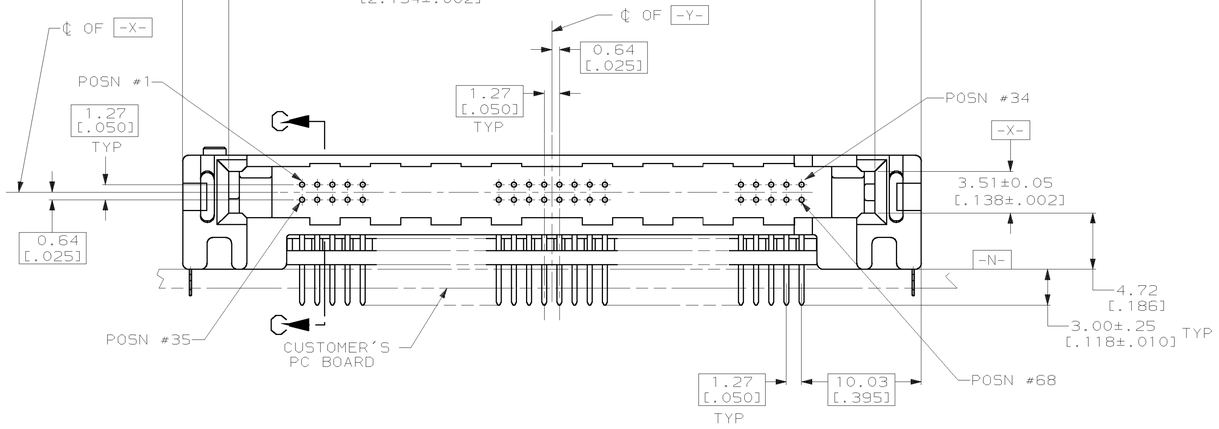
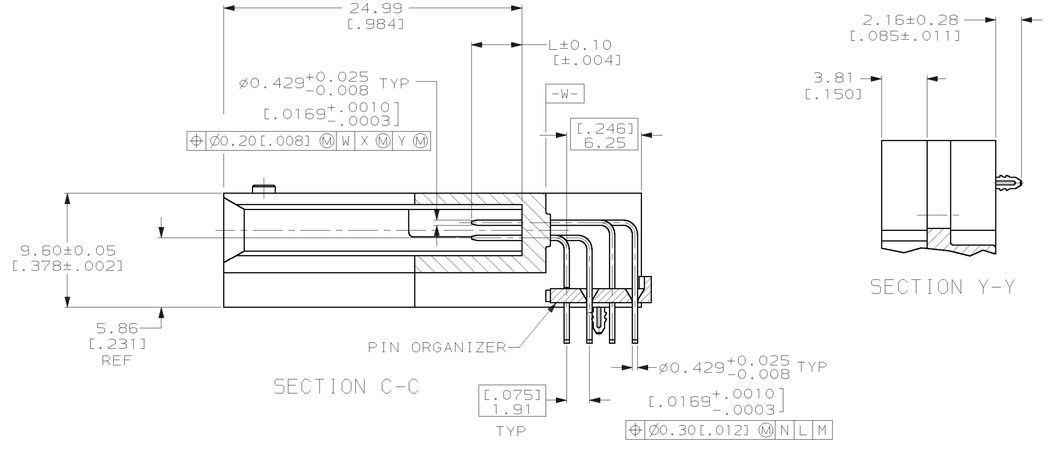
LOC	DIST	P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
GP	00				C	REVISED PER EC 0S1A-0155-99	18JAN00	JG
					D	REV PER 0S1A-0097-00	04/18/00	RW
					E	REV PER EC 0S1A-0357-00	13NOV00	RW









6	1,17,34 35,51,68	ALL OTHER PINS	36,67	535659-2
5	1,17,34 35,51,68	ALL OTHER PINS	36,67	535659-1
VOLTAGE KEYING & IDENTIFICATION	5.0 [.197]	4.25 [.167]	3.5 [.138]	
	"L" (PIN LENGTH) AND LOCATION			PART NO

1. 0.00076[.000030] MINIMUM GOLD IN CONTACT AREA, 0.00381[.000150] MIN TIN-LEAD ON SOLDER TAILS, ALL OVER 0.00127[.000050] MINIMUM NICKEL
2. CUSTOMER TO PROVIDE CARD GUIDANCE SYSTEM
3. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
4. CONNECTOR REQUIRES USE OF 2 - SIZE 2M SCREWS FOR FASTENING TO PRINTED CIRCUIT BOARD
5. ASSEMBLY KEYED FOR 5 VOLT CARDS
6. ASSEMBLY KEYED FOR LOW VOLT CARDS (3.3V)

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
2 PLC DEC ± 0.13 [.005]
3 PLC DEC ± -
ANGLES ± -

MATERIAL
HOUSING & ORGANIZER: LCP, COLOR; BLACK
PIN: BRASS
HOLD-DOWN: PHOSPHOR BRONZE

FINISH
PIN: 1
HOLD-DOWN: TIN PLATED

DR 3/8/93 J MOSER
CHK 3/8/93 B ELICKER
APPD 3/8/93 B ELICKER
APPD 3/8/93 B FLINCHBAUGH
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT 8.5 GRAMS

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AMP Incorporated
Harrisburg, PA 17105-3608

NAME
PIN HEADER ASSY, 68 POSN, RAISED HT, TOP BD MTG, THRU-HOLE, WITH HOLD-DOWNS, AMP MEMORY CARD

SIZE	CAGE CODE	DRAWING NO
D	00779	C-535659

SCALE 4:1 SHEET 1 OF 1

CUSTOMER DRAWING